

## Data Sheet

### 1127/1128 Differential Pressure Gauge

#### FEATURES

- Rugged design
- Zero center dial (1128)
- Available with diaphragm seals

#### TYPICAL USES

- Refineries
- Chemical and petrochemical plants
- Water and wastewater pressure control
- Mining and metals
- Filtration monitoring, level and flow measurement



**1127**  
4½", 6" dial sizes

**1128**  
4½", 6" dial sizes

#### SPECIFICATIONS

Accuracy:	±2-1-2% of span (ASME B40.100 Grade A)
Sizes:	4½", 6"
Ranges:	10 -1,000 psi
Process Connection Location:	Lower
Process Connection Sizes:	¼ NPT, ½ NPT adaptor
Case Style:	Open Front
Window Material:	Glass
Dial:	White painted aluminum with black markings
Pointer:	Black
Weather Protection:	Case is not sealed and recommended for weather protected environment only
Movement:	Bronze
Mounting Options:	Stem, Surface

#### WETTED COMPONENTS

Bourdon Tube	Process Connection	Joints
316 SS	316 SS	Welded

#### NON-WETTED COMPONENTS

Case	Ring	Back Cover
Cast aluminum, black epoxy coated	Aluminum, hinged, black epoxy coated	Aluminum

#### KEY BENEFITS

- Built in back flange for surface or wall mounting
- Zero center dial to indicate negative or positive pressure
- Compatible with diaphragm seals

#### MIN/MAX TEMPERATURE LIMITS

Version	Ambient	Process	Storage
Dry	-20°F to 200°F (-29°C to 93°C)	-20°F to 250°F (-29°C to 121°C)	-40°F to 250°F (-40°C to 121°C)

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ORDERING CODE	Example:	45	1127	SD	02	L	XC4	100#
<b>Dial Size</b>								
45 - 4½"		45						
60 - 6"								
<b>Models</b>								
1127 - Aluminum, open front case			1127					
1128 - Aluminum, open front case - zero center dial								
<b>System</b>								
SD - 316 SS tube/316 SS process connection				SD				
<b>Process Connection Size</b>								
02 - ¼ NPT Male					02			
04 - ½ NPT Male (uses adaptors)								
<b>Process Connection Location</b>								
L - Lower						L		
<b>Options (if choosing an option(s) must include a "X")</b>							X__	
<b>Windows/Pointers</b>								
PD - Acrylic window								
SG - Safety glass								
EP - Maximum pointer								
EQ - Minimum pointer								
SH - Red set hand, stationary								
EO - Red set hand, adjustable								
<b>Other</b>								
C4 - Individual calibration chart							C4	
NH - SS tag wired to case								
TM - 2" pipe mounting bracket								
6B - Cleaned for oxygen service								
<b>Range (coding example only, see range tables for all standard ranges)</b>								
100# - 100 psid								100#

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#### DIFFERENTIAL PRESSURE GAUGE RANGE TABLES

1127 (210° dial arc) - Single Scale					
psid	kg/cm <sup>2</sup>	bar	kPa	Duals Scale Outer Scale psi	Static Pressure Limits
10# (130° dial arc)	-	-	-	-	30 psi
15# (130° dial arc)	-	-	-	-	30 psi
-	-	-	-	-	-
20#	1.4KSC	1.4BR	140KPa	20#	30 psi
-	2KSC	2BR	200KPa	28#	-
30#	-	-	-	-	60 psi
-	4KSC	4BR	400KPa	55#	-
60#	-	-	-	-	120 psi
100#	7KSC	7BR	700KPa	100#	200 psi
160#	11KSC	11BR	1,100KPa	160#	300 psi
200#	14KSC	14BR	1,400KPa	200#	300 psi
300#	20KSC	20BR	2,000KPa	300#	450 psi
400#	28KSC	28BR	2,800KPa	400#	600 psi
600#	40KSC	40BR	4,000KPa	600#	900 psi
800#	56KSC	56KSC	5,600KPa	800#	1,200 psi
1000#	70KSC	70BR	7,000KPa	1000#	1,500 psi

  

1128 (210° dial arc) Zero Center Dial- Single Scale					
psid	kg/cm <sup>2</sup>	bar	kPa	Duals Scale Outer Scale psi	Static Pressure Limits
10/0/10#	0.7/0/0.7KSC	0.7/0/0.7BR	70/0/70KP	10/10#	45 psi
15/0/15#	-	-	-	-	45 psi
-	1/0/1KSC	1/0/1BR	100/0/100KP	14/0/14#	-
-	2/0/2KSC	2/0/2BR	200/0/200KP	28/0/28#	-
30/0/30#	-	-	-	-	90 psi
50/0/50#	3.5/0/3.5KSC	3.5/0/3.5BR	350/0/350KP	50/0/50#	130 psi
80/0/80#	5.5/0/5.5KSC	5.5/0/5.5BR	550/0/550KP	80/0/80#	208 psi
100/0/100#	7/0/7KSC	7/0/7BR	700/0/700KP	100/0/100#	260 psi
150/0/150#	10/0/10KSC	10/0/10BR	1000/0/1000KP	150/0/150#	390 psi
200/0/200#	14/0/14KSC	14/0/14BR	1,400/0/1400KP	200/0/200#	520 psi
300/0/300#	20/0/20KSC	20/0/20BR	2000/0/2000KP	300/0/300#	780 psi
400/0/400#	28/0/28KSC	28/0/28BR	2800/0/2800KP	400/0/400#	1040 psi
500/0/500#	35/0/35KSC	35/0/35BR	3500/0/3500KP	500/0/500#	1200 psi

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#### DIFFERENTIAL PRESSURE GAUGE RANGE TABLES

Metric Ranges								
	Pressure Range		Dial Graduations		Range	Dial Graduations		Outer Range When Dual Range Specified psi
	kg/cm²	bar	Figure Interval	Minor Graduation	kPa (kilopascal)	Dial Graduations	Minor Graduation	
Type 1127	0/1.4	0/1.4	0.2	0.02	0/140	20	2	0/20
	0/2	0/2	0.5	0.05	0/200	50	5	0/28
	0/4	0/4	0.5	0.01	0/400	50	5	0/55
	0/7	0/7	0.5	0.1	0/400	50	10	0/100
	0/11	0/11	2	0.2	0/1,100	200	20	0/160
	0/14	0/14	2	0.2	0/1,400	200	20	0/200
	0/20	0/20	5	0.5	0/2,000	250	50	0/300
	0/28	0/28	5	0.5	0/2,800	500	50	0/400
	0/40	0/40	5	0.5	0/4,000	500	50	0/600
	0/56	0/56	10	1	0/5,600	1000	100	0/800
	0/70	0/70	10	1	0/7,000	1000	100	0/1000
Type 1128	0.7/0/.07	0.7/0/0.7	0.2	0.02	70/0/70	20	2	10/0/10
	1/0/1	1/0/1	0.5	0.05	100/0/100	50	5	14/0/14
	2/0/2	2/0/2	0.1	0.01	200/0/200	50	5	28/0/28
	3.5/0/3.5	3.5/0/3.5	0.5	0.1	350/0/350	50	10	50/0/50
	5.5/0/5.5	5.5/0/5.5	2	0.2	550/0/550	200	20	80/0/80
	7/0/7	7/0/7	2	0.2	700/0/700	200	20	100/0/100
	10/0/10	10/0/10	5	0.5	1,000/0/1000	250	50	150/0/150
	14/0/14	14/0/14	5	0.5	1,400/0/1400	500	50	200/0/200
	20/0/20	20/0/20	5	0.5	2,000/0/2000	500	50	300/0/300
	28/0/28	28/0/28	10	1	2,800/0/2800	1000	100	400/0/400
	35/0/35	35/0/35	10	1	3,500/0/3500	1000	100	500/0/500

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#### DIMENSIONS in [ ] are millimeters

For reference only, consult Ashcroft for specific dimensional drawings

Dial Size													
Dial Size	A	B	C	D		E	H	J	K	L		M	Weight oz / kg
				¼ NPT	½ NPT					¼ NPT	½ NPT		
4.5"	5 <sup>7</sup> / <sub>8</sub> [149]	4 <sup>3</sup> / <sub>32</sub> [126]	2 <sup>7</sup> / <sub>16</sub> [62]	3 <sup>15</sup> / <sub>16</sub> [100]	4 <sup>1</sup> / <sub>16</sub> [103]	1 [25]	5 <sup>5</sup> / <sub>16</sub> [8]	7 <sup>7</sup> / <sub>32</sub> [6]	2 <sup>11</sup> / <sub>16</sub> [68]	9 <sup>9</sup> / <sub>16</sub> [14]	11 <sup>11</sup> / <sub>16</sub> [17]	¾ [19]	2.5
6"	7 <sup>5</sup> / <sub>8</sub> [194]	6 <sup>7</sup> / <sub>16</sub> [164]	2 ½ [64]	4 <sup>15</sup> / <sub>16</sub> [125]	4 <sup>15</sup> / <sub>16</sub> [125]	1 ½ [27]	5 <sup>5</sup> / <sub>16</sub> [8]	9 <sup>9</sup> / <sub>32</sub> [7]	3 <sup>9</sup> / <sub>16</sub> [90]	9 <sup>9</sup> / <sub>16</sub> [14]	11 <sup>11</sup> / <sub>16</sub> [17]	¾ [19]	3.5

